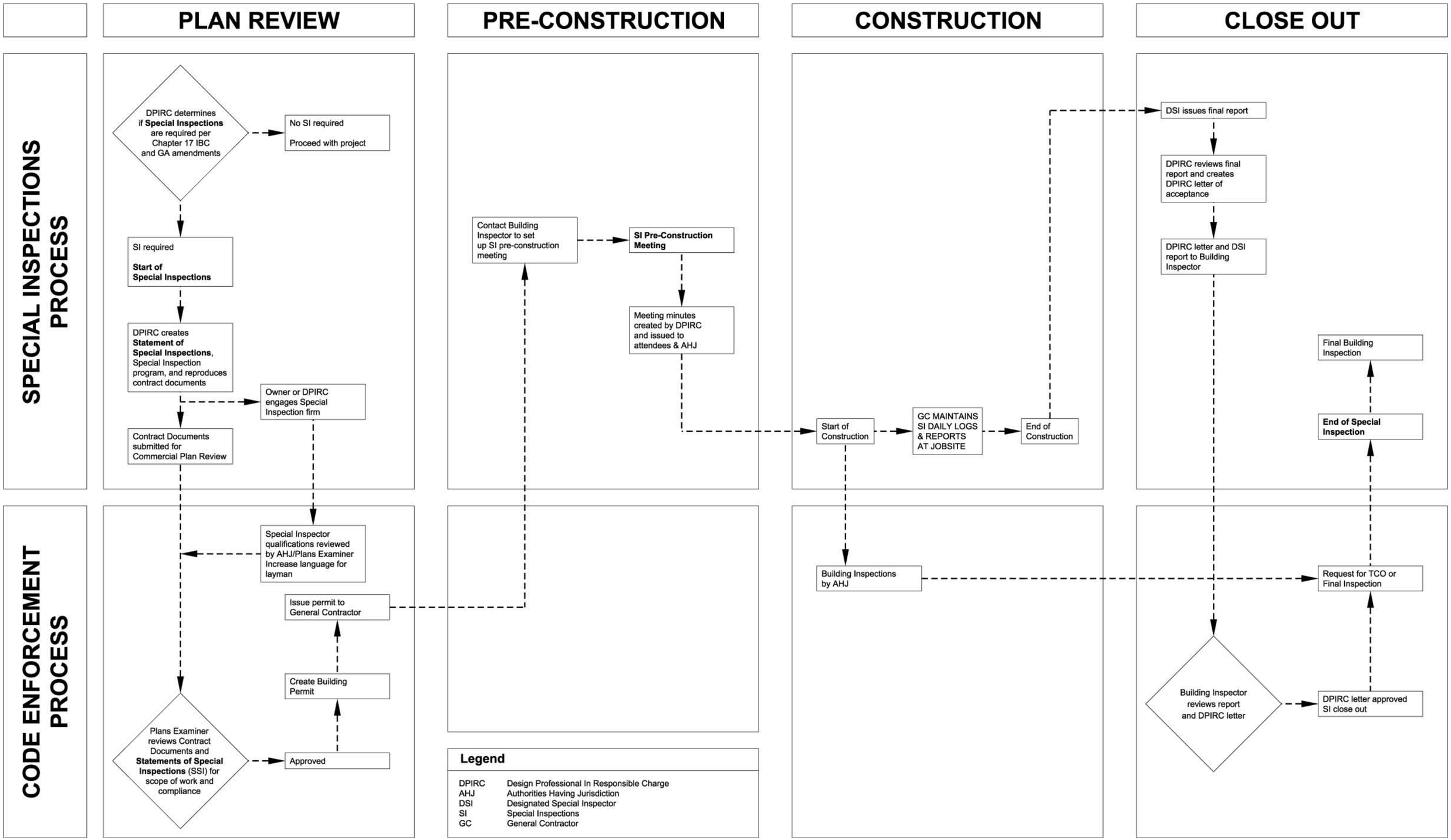SPECIAL INSPECTION FLOW CHART